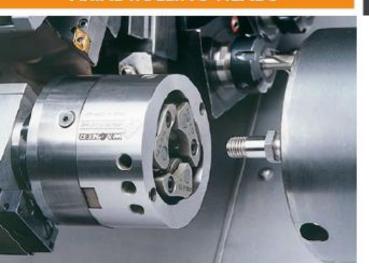
### **AXIAL ROLLING HEADS**



### DESCRIPTION

- Auto-opening, axially working, chipfree shaping technology
- Rolling threads in one working step
- Working range Ø 2.5 75mm
- Adapters for all common machines available
- Modular design

#### **FUNCTION**

- The closed rolling head moves at constant feed rate on the exactly preturned workpiece.
- The head's opening mechanism will be activated when the feeding stops at the thread end.
- The rolling head returns at rapid traverse and is closed again.

# FIELDS OF APPLICATION

- Machining of long threads
- Stationary rolling head for rotating workpieces
- Rotating rolling head for stagnant workpieces

# OPERATIONAL AREA

- Cylindrical and conical threads
- Left-hand and right-hand threads
- Fine-pitch and regular-pitch threads
- Tube, trapezoidal and special threads
- Rolling of slots and profiles
- Knurling and smoothing

# YOUR BENEFITS

- Large working areas realised through modular design
- Auto-opening for touch-free retraction
- Compact design for restricted assembly dimensions